



Item	Part Number	Description	Item	Part Number	Description
1	615.3021	Valve Cap	15	614.5301	Brush Seal
2	809.0139	O'Ring - Valve Cap	16	613.5301	Cylinder - (Standard Duty)
3	712.3022	Valve Spring	16a	613.5303	Cylinder - (Heavy Duty)
4	618.3022	Valve Stem	17	612.5301	Piston - (Standard Duty)
5	809.0089	O'Ring - Valve Seat	17a	612.5320	Piston One Piece (Heavy Duty) - TCT Cruciform
6	616.5321	Valve Body		612.5325	*Piston One Piece (Heavy Duty) - TCT Bush Hammer
	423.5321	*Valve Body Assembly (inc 1-8)	18	615.5361	Spring Cap
7	716.3000	Throttle Lever	19	712.5301	Spring
	716.1000	*Throttle Lever Safety	20	615.5341	Screwed Cap
8	813.0108	Roll Pin	21	426.5351	Cutterhead (Standard Duty) - TCT Cruciform
9	427.5361	Adapter		426.5352	*Cutterhead (Standard Duty) - TCT Bush
10	624.5350	Tube Handle		606.5303	*Cutterhead (Standard Duty) - Beryllium Cruciform
11	717.5301	Rubber Grip	22	827.0428	Taper fit Cutterhead Removal Pin
12	719.1380	Flexible Connector	23	633.5301	Taper fit Cutterhead Removal Washer
13	821.2000	Hose Clamp			
14	411.5121	Body (Standard & Heavy Duty)			*Items not shown on exploded diagram